

Work Order ID 85529

85529

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June-11-12 9:28:10 AM

Item ID: D350-607-541

Accept

N900040100

Setup Start ***NS1***

Revision ID:

Stop ***NS2***

Item Name: Heli-Utility-Basket

Start Date: 08/06/2012 Start Qty: 1.00

1

Cust Item ID:

Required Date: 22/06/2012 Req'd Qty: 1.00

1

Customer:

Reference:

Approvals: Process Plan: MLJ Date: 12/06/11

Tooling:

Date:

Run Start ***NR1***

QC: _____ Date: _____

SPC (Y/N):

Date:

Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
Draw Nbr	Revision Nbr								
D350-607-3	A								
100		0.00							
100	DOCUMENT CONTROL								
DC	Memo	0.00							
Document Control	Photocopy bluefile & type labels per PPPD350-607-541 CHG003								
110	Pick Kit	0.00							
110									
Packaging	Memo	0.00							
Packaging	****Mask label plate to size of D4086 label, use scotchbrite red pad to lightly sand area for label, apply label****								
120	QC4- 100% Inspect kits for completeness	0.00							
120									
QC	Memo	0.00							
Quality Control									

5/12/10/11
ABE/only

12/7/4

12/07/03 JB

5/12/10/11

Q

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
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NOTE: Date & initial all entries

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Cust Item ID:

Required Date: 22/06/2012 Req'd Qty: 1.00

1

Customer:

Reference:

Approvals:

Process Plan:

Date:

Tooling:

Date:

Run Start ***NR1***

QC:

Date:

SPC (Y/N):

Date:

Stop ***NR2***Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run Hours

Tool ID

Tool #

Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

130

Pick Kit

0.00

130

Packaging

Memo

0.00

Packaging

Package as per PPPD350-607-541

SHIP

140

QC21- Final Inspection - Work Order Release

0.00

140

QC

Memo

0.00

Quality Control

12/7/49

12/7/49

MF
12-07-04

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Picklist Print

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Parent Item: D350-607-541

D350-607-541

Parent Item Name: Heli-Utility-Basket

Start Date: 08/06/2012

Required Date: 22/06/2012

Start Qty: 1.00

Required Qty: 1.00

Comments: IPP REV:A 10-08-19 AS PER REV.A DD VERF BY:EC IPP Rev:B
11.02.09 add to install label DD verf by:EC IPP REV:C 12.03.06
AS PER ECN12-535 DD VERF:EC

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
---------------------------------	------------------------	---------------	-------------	---------------------	------------------	-----------------	--------------------	----------------	-------------	--------------	---------------	----------------	--------

D350-607-511

Manufactured

No

110

Each

0.0000

1

1

✓

D350-607-511

Quick Release Basket Mounting Installation

**

85741

JB

D2690-6

Manufactured

No

110

Each

16.0000

1

1

✓

D2690-6

Lanyard Assembly

**

85757

JB

Location

Loc Qty

Loc Code

ST014

16

83360

16

D3912-041

Manufactured

No

110

Each

0.0000

1

1

**

86523

D3912-041

Eyebolt Receiver Assembly

D4030-041

Manufactured

No

110

Each

0.0000

1

1

**

85207

D4030-041

Long Basket Assembly (350)

D4085-3

Manufactured

No

110

Each

6.0000

1

1

**

D4085-3

Placard, Instructions

JB

12/07/03

Location

Loc Qty

Loc Code

ST092

6

83657

6

83657

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Parent Item Name: Heli-Utility-Basket

Start Date: 08/06/2012

Required Date: 22/06/2012

Start Qty: 1.00

Required Qty: 1.00

D4151-041

Manufactured No

110 Each

3.0000

1

1

**

B85793 SP

D4151-041

Basket Fwd Hardpoint Assembly, Lower

Location

Loc Qty

Loc Code

GA

-4

ST103

7

84985

3

D4151-043

Manufactured No

110 Each

1.0000

1

1

**

85794 JB

D4151-043

Basket Fwd Hardpoint Assembly, Upper

Location

Loc Qty

Loc Code

ST103

1

84986

1

D4150-041

Manufactured No

110 Each

1.0000

1

1

**

85790 JB

D4150-041

Attachment Arm Assembly

Location

Loc Qty

Loc Code

ST103

1

84987

1

AN4-13A

Purchased No

110 Each

1,130.000

6

6

**

JB 12/07/03

AN4-13A

Bolt

Location

Loc Qty

Loc Code

ST357

1130

120187

19

120422

2

120770

109

121652

1000

121652

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Parent Item: D350-607-541

Parent Item Name: Heli-Utility-Basket

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D350-607-541

Start Date: 08/06/2012

Required Date: 22/06/2012

Start Qty: 1.00

Required Qty: 1.00

AN4C15

AN4C15

BOLT

Purchased

No

110

Each

50.0000

1

1

**

Location

Loc Qty

Loc Code

ST358

50

120124

1

121146

49

121146

AN310C4

AN310C4

Nut

Purchased

No

110

Each

32.0000

1

1

**

Location

Loc Qty

Loc Code

ST344

32

120360

7

121166

3

121444

22

MS17984-C413

MS17984-C413

PIN, QUICK RELEASE

Purchased

No

110

Each

23.0000

1

1

**

Location

Loc Qty

Loc Code

ST315

3

114340

1

118612

2

ST333

20

121350

20

121350

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Parent Item Name: Heli-Utility-Basket

Start Date: 08/06/2012

Required Date: 22/06/2012

Start Qty: 1.00

Required Qty: 1.00

MS21042L4

Purchased

No

110

Each

3,423.000

6

6

**

MS21042L 4

Nut

Location

Loc Qty

Loc Code

ST300

3423

119075

116

121011

232

121444

2775

121652

300

121444

MS24665-151

Purchased

No

110

Each

194.0000

1

1

**

MS24665-151

Cotter Pin

Location

Loc Qty

Loc Code

ST309

194

17566

194

17566

NAS1515H4L

Purchased

No

110

Each

413.0000

2

2

**

***NAS1515H4L ***

WASHER

Location

Loc Qty

Loc Code

FG

8

103691

8

ST277

405

118709

12

120390

393

120390

NAS1149F0432P

Purchased

No

110

Each

738.0000

12

12

**

NAS1149F0432P

Washer

Location

Loc Qty

Loc Code

ST275

738

121350

738

121350

June-11-12 9:28:16 AM

Shop Packet Print

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Parent Item Name: Heli-Utility-Basket

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D350-607-541

Start Date: 08/06/2012

Required Date: 22/06/2012

Start Qty: 1.00

Required Qty: 1.00

NAS1149C0463R

Purchased

No

110

Each

833.0000

3

3

NAS1149C0463R

Washer

**

JB 12/07/03

Location

Loc Qty

Loc Code

FP001

1

115358

1

ST297

832

117735

17

119097

815

119097

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